

# SOUTH PRODUCTION NOTES

September 1, 2016

3-11 Shift Notes

**BASF EMPLOYEES**

289 Last Recordable

349 Last Lost time

## **Title V Notes:**

Trimer – Currently locked out so GEM can check stage 1 DP issue (too high).

B9 Sump – Floor CRT needs to walk a couple times per shift to check for overflow.

F1 – Need to pump off half a tote per day (2<sup>nd</sup> shift) to control Moly level.

F2 – Need to check each shift. Verify that Water valve is about ¼ open. Currently running on a constant overflow due to pH issues.

Sly – Blower motor is getting loud – WOW.

NOx/CO system – Alright lately.

#8 DC – DL Page is done vacuuming out but some material fell down into the cartridges. May need to remove and clean before starting up.

## **Work To Be Done in the Department:**

- Need to get the Cu 1230 repacked (waiting on Scrubber modifications)
- Need to verify that the partial drum of E230 was repacked.

## **#1 MED / D 1780:**

Dryer burner should be repaired by next week so we can run out the batch in the mixer.

Also looking into having the dryer bed interlocked with the burners, so when they kick out the dryer stops. Rob T has been contacted, will probably need an MOC for this mod.

Locked out the diverter valve to the calciner hopper.

## **#1 RC / Cu 0865:**

Continue. Be sure to clean tops of bags before hanging above hopper. We are now filling 400lbs into drums. Tape on labels. The oversize has been set up to refeed per Will Tuttle. Need one 32oz sample per pallet (do not need whirlpack per drum).

**The bags must be fed to the calciner in bag order. Remember to use the log sheet every time you hang a bag.**

Cannot find bag 9 of lot 158. Check MOD for additional notes.

## **#2 MED line / Styrene is next:**

On hold until Friday due to bags on the floor. We need to change the inserts every two batches. More raw material arriving this afternoon.

### **#2 RC / S6-42:**

Continue. Pull half tote off F1 daily (2<sup>nd</sup> shift) to keep Moly level down. We will start feeding the Calciner using the dried material from last run. Two bags are set up in front of the hopper, and the other three are the ones lined up closest to #2 extruder.

### **#3 MED line / D-1780 LAQ:**

Need to change filters in filter receiver (Grodecki supposed to send out article number). We changed clamps on lines below filter receiver. Need to remind powder room operators to use purge functionality to ensure all the material is out of the lines (we keep getting material build up in the filter receiver). Need to grease end seals and watch the dusting.

Bottom piping below filter receiver and Vacuum pump discharge areas are difficult to keep clean – see Andrea's e-mail.

Kirk is looking into getting the scale head for the liquid weigh tank replaced because it keeps losing memory when it is powered down.

### **#3 RC / D-1780 LAQ:**

Continue. F1 exhaust valve repaired. See email from Kirk regarding how to actuate.

Make sure to seal pouches on labels (we have had a few fall out).

### **#4 RC / Ni-4322 Next:**

Up to temp but waiting for Trimer repairs (stage #1 DP) before we can start up feed.

Do not let the hopper run low, feed rate on calciner will be affected.

Keep an eye on this product and the Trimer due to high NOx.

### **#5 RC / Cu 0539 Next:**

Plan is to start running on Monday if Trimer runs well over the weekend.

Need after filter replaced. Keep dust collectors locked out until then.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 6-11-16 on day shift.

### **#6 RC & Dryer / D-0257:**

Continue feeding. Bodmann will be working with us to try and exhaust to CTO.

We need to get the drums of material from feed end into buggies and refed.

Engineer doesn't want to wait until the end.

Make sure fines drum on the feed end is checked several times per shift and open the slide gate to empty it. Material will leak from the seals and on to the floor when it backs up.



**Please make sure all bags are labeled on both sides and the tops have been wire tied closed. Also all bags must be check weighed.**

### **West Pfaudler / Ni 4322 1/8:**

Lid has been pulled. Pfaudler has been washed.

### **East Pfaudler / D-0257:**

Continue to make batches as needed to support RC #6. Keep an eye on the vacuum and temperature of the green tank on 1<sup>st</sup> floor (manually add water if it gets too hot - try and just crack the valve or we end up sending a lot of water to WWTP).

Raws are out in the railshed and polebarn.

### **6 Tank / Ni 4322 (Nickel nitrate):**

Water has been added and steam turned on. Attempted to pump into a tote, but lines and pump are plugged with crystalized nickel nitrate. When we get them unplugged we need to pump into a tote, rinse it down and pump rinse into tote.

### **7 Tank / Ni 4322 (Nickel Nitrate):**

Tank was emptied and rinsed.

### **National Dryer / Ni 4322:**

Cleaning has started, need to continue. **Verify that we spray painted 1/8" on bags and they were moved to north TK area.**

### **PK Blender / Pill mix:**

Hold off on making more Pill Mix. Clean out building 9 of pill mix supplies. Clean blender.

**Contact Group Leader before using any water in building 9 or before unlocking sumps. They have all been locked out with Blue operational locks.**

**Check bag house DP before starting each batch.**

**Flow meter is installed but not calibrated yet. DO NOT USE**

**DP Gauge should be set at 3.5 and 4.25.**

### **Abbe Blender:**

Abbe has been rinsed (the tank and the lines).

### **Tower 3 / Cu 1155:**

Waiting for Kristen to give us approval to start once new dust collector is cleared to run. Hoping for Thursday.

### **Tower 6 / Zn 0313:**

Tower is down. Tower has been washed down. Mazella fixed the chain basket.

### **North Screener / ?:**

Installing new hoist system now. PSSR has been done. Need to finish a few start up items before starting to use.

### **South Screener / Cu 1155:**

Cleanup complete. Screener has been set up. Kristen is getting a new valve in for the alcohol.

Stretch wrapper is working. Please wrap your drums as full pallets are made.

See GL or Kristen for quick informational session on how to operate.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

### **#2662 (west) Pill Machine / AI 3915:**

Out of feed. Cleaning as able.

### **#2664 (east) Pill Machine / AL 3915:**

Out of feed. Cleaning as able.

### **TK #2 / ?:**

Done. Leave the saggars on – Next Product?

### **TK #4 / Cu-2508:**

Ross mixer still down on the North end. They are trying a work around to repair the issue and need to get the paperwork in place. If this doesn't happen we will shut the kiln down until next week when a new part comes in. Have operators check kiln periodically during the shift. Burners 6 and 7 on the outside keep kicking out – WO written. Need to write a WO for burner number 8 it is

### **Harrop Kiln / AI-3920:**

Kiln is down.

### **Building 27 Belt Filter / Cu 5020:**

Finish running out the strike first due to how long it has been. Then we need to clean the dryer and run it out. No new strikes until flow meters are repaired – new one ordered. Do not use the taller, thinner cardboard sleeves, those are for LIB. Soda ash is in the rail shed.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

Top 12 are important enough to keep running and staffed, top 7 cannot afford to have additional production interruptions.

West Blender was added now that we are within a week of having to ship the Sept P&G order, we cannot pack these A/P's until we have the Cu-1820 P data.

1) #4 RC/Trimer/West Pfaudler/National  
Dryer

2) #1 RC South (Cu-0865 T)  
3) #6 RC/East Pfaudler

- 4) #5 RC/Trimer
- 5) #1 RC North
- 6) North CUAPV (to keep #1 RC North running)
- 7) Reduction Towers/Screening  
(Specifically when the Cu-1155 T starts up)
- 8) West Blender (Cu-1886 P) – to get the air pallets packed out for the P&G order due to go out a week from today
- 9) North PK/Wyssmont
- 10) #3 MED/RC/CTO – Use #1 MED if #3 MED has any issues in keeping up with #3RC
- 11) #2 MED/RC
- 12) South Precip/APV
- 13) Ross Mixer/#4 Tunnel Kiln
- 14) Kneader
- 15) PR2 Cu-1152 T
- 16) Horne Machines AI-3915 T to run out any remaining pill mix
- 17) Harrop Kiln